

STAMA MC 532 TWIN



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|----------------|---|
| Product code | 92-000363 |
| Manufacturer | STAMA |
| Model | MC 532 TWIN |
| Type | 4-axis vertical machining center |
| Condition | Used machine |
| Control | Siemens 840D SolutionLine |
| Year of manuf. | 2014 |

In general

| | |
|------------|--------------|
| Movement X | 1,000 mm |
| Movement Y | 400 mm |
| Movement Z | 450 mm |
| Spindel | Motorspindel |
| Speed | 16,000 rpm |
| Power | 31.3 kW |
| Torque | 115 Nm |
| Taper | HSK A63 |

NC-swivel-table

| | |
|------|--------------|
| Type | CRT280-GL280 |
|------|--------------|

Toolmagazine

| | |
|-------------------|-----------------|
| Toolmagazine | 2 x 28 stations |
| Tooldiameter max. | 140 mm |
| Tool length max. | 380 mm |
| Chip-to-chip time | 2.3 s |

Equipment / Accessories:

| | |
|----------------------|-----------------------|
| Chipmanagement | Chip conveyor |
| Coolant | Inner coolant 70 bar |
| Workpice measurement | Renishaw |
| Tool measurement | Laser |
| Clamping device | hydraulic |
| Other | Clamping device incl. |